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report

648.4715
Job Sheet 210626



Part No: 648.4715

Job Qty: 2 pcs

Part Name: 20NR Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/15/20

Job Tracking No:

Due Date: 7/3/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG OM & OOPM-20NR Rev. 2 IPP Rev. A 20.06.12 new issue JFS Verify RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	7/3/20		0.00	1.60	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 4	2 pcs	7/3/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
130	Packaging 3-1 - Stock - B4B	2 pcs	7/3/20		0.00	0.00	Packaging 3 - 1 - B4B		

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Container No: S285576

Part: 648.4715

Job No: 210626

Serial No/Batch: S285576

Revision: REV.2

Inspector:

Exp Date:

Instructions:

Date: 06/30/20

					Packaging 3 - 2 - B4B				
					Packaging 3 - 3 - B4B			JUL 02 2020	DAS 80
					Packaging 3 - 4 - B4B				9-89
					Packaging 3 - 5 - B4B				
					Packaging 3 - 6 - B4B				
					Packaging 3 - 7 - B4B				
					Packaging 3 - 8 - B4B				
					Packaging 3 - 9 - B4B				
					Packaging 3 - 10 - B4B				
					Packaging 3 - 11 - B4B				
					Packaging 3 - 12 - B4B				
					Packaging 3 - 13 - B4B				
					Packaging 3 - 14 - B4B				
					Packaging 3 - 15 - B4B				
					Packaging 3 - 16 - B4B				
					Packaging 3 - 17 - B4B				
					Packaging 3 - 18 - B4B				
					Packaging 3 - 19 - B4B				
					Packaging 3 - 20 - B4B				
					Packaging 3 - 21 - B4B				
					Packaging 3 - 22 - B4B				
					Packaging 3 - 23 - B4B				
					Packaging 3 - 24 - B4B				
					Packaging 3 - 25 - B4B				
					Packaging 3 - 26 - B4B				
					Packaging 3 - 27 - B4B				
					Packaging 3 - 28 - B4B				
					Packaging 3 - 29 - B4B				
					Packaging 3 - 30 - B4B				
					Packaging 3 - 31 - B4B				
					Packaging 3 - 32 - B4B				
					Packaging 3 - 33 - B4B				
					Packaging 3 - 34 - B4B				
					Packaging 3 - 35 - B4B				
					Packaging 3 - 36 - B4B				
					Packaging 3 - 37 - B4B				DAS
135	DC - 1 - B4B	2 pcs	7/3/20	0.00 0.00	DC - 1 - B4B				21
					DC - 2 - B4B				DAS 9-89
140	QC 21 - FG	2 pcs	7/3/20	0.00 0.00	QC 21 - FG - 21				21
					QC 21 - FG - 70				9-89
					QC 21 - FG - 9				JUL 02 2020
					QC 21 - FG - 77				

Part Op 110 - (Small Fab) Pack, bag and label

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 648.4715

135 - Photocopy bluefile & type labels per PPP 648.4715

140 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8 ✓	Set Screw	4 Ea (2 ea)	110-Small Fab - 1	5200928
188-FPSS-1032-1/4 ✓	Set Screw	4 Ea (2 ea)	110-Small Fab - 1	5283466
20NR-05 ✓	Solenoid Locating Pin	2 Ea (1 ea)	110-Small Fab - 1	5236539
20NR-06 ✓	Solenoid Locating Pin	2 Ea (1 ea)	110-Small Fab - 1	5083920
20NR-104 ✓	Rail Funnel Bolts	4 pcs (2 ea)	110-Small Fab - 1	5184113
20NR-11-2 ✓	E-Clip	4 Ea (2 ea)	110-Small Fab - 1	5010652
20NR-112 ✓	Sideplate Protector Bolt	4 Ea (2 ea)	110-Small Fab - 1	5184111
20NR-13 ✓	Funnel Rail Bolt	4 Ea (2 ea)	110-Small Fab - 1	5184110
20NR-15 ✓	Plate Bushing	4 Ea (2 ea)	110-Small Fab - 1	5184118
20NR-19 ✓	Actuator Pin - Short	2 Ea (1 ea)	110-Small Fab - 1	5115743
20NR-20 ✓	Actuator Pin - Long	2 Ea (1 ea)	110-Small Fab - 1	5171696
20NR-22 ✓	Washer, Actuator	2 Ea (1 ea)	110-Small Fab - 1	5171707
20NR-23P ✓	Rubber Pad Solenoid Backing	2 pcs (1 ea)	110-Small Fab - 1	5029086
20NR-24 ✓	Latch Return Spring	4 Ea (2 ea)	110-Small Fab - 1	5170058
20NR-26 ✓	Round Bumper	2 pcs (1 ea)	110-Small Fab - 1	5114523
20NR-27 ✓	Spring Holder Pin	4 Ea (2 ea)	110-Small Fab - 1	5171702
20NR-28 ✓	Keeper Bolt	2 Ea (1 ea)	110-Small Fab - 1	5184112
20NR-29 P ✓	Latch Pin Bushing	4 (2 ea)	110-Small Fab - 1	5029089
20NR-33 ✓	Keeper Lock Washer	2 Ea (1 ea)	110-Small Fab - 1	5161596
20NR-34 ✓	Keeper Handle Screw	2 Ea (1 ea)	110-Small Fab - 1	5221133
20NR-38 ✓	Keeper Bushing	2 Ea (1 ea)	110-Small Fab - 1	5083908
20NR-39 ✓	Keeper Spring	2 Ea (1 ea)	110-Small Fab - 1	5168940
20NR-45 ✓	Nut 1/2	10 Ea (5 ea)	110-Small Fab - 1	5157725
20NR-46 ✓	Nut, 5/8	2 Ea (1 ea)	110-Small Fab - 1	5185571
20NR-47 ✓	Shoulder Bolt 5/8 x 4 1/2	2 Ea (1 ea)	110-Small Fab - 1	5083985
20NR-51 ✓	1/2-13 NUT	2 Ea (1 ea)	110-Small Fab - 1	5110579
20NR-53 ✓	Bolts 1/2 x 3.250"	6 Ea (3 ea)	110-Small Fab - 1	52834175/5171701 X1
20NR-56 ✓	Spring Retainer	2 pcs (1 ea)	110-Small Fab - 1	5201072
20NR-57 ✓	Lock Roller Pin Circlip	4 Ea (2 ea)	110-Small Fab - 1	5115706
20NR-59P ✓	Plate Bushing	4 pcs (2 ea)	110-Small Fab - 1	5029467
20NR-60 ✓	Lock Bushing	2 Ea (1 ea)	110-Small Fab - 1	5223418
20NR-63 ✓	Bearing	2 Ea (1 ea)	110-Small Fab - 1	5169482
20NR-64 ✓	Flat Bumper	6 pcs (3 ea)	110-Small Fab - 1	5188054/21619 3
20NR-65 A ✓	Slide Rail Bumper Pin	2 Ea (1 ea)	110-Small Fab - 1	5029110
20NR-67 ✓	Load Stop Return Spring	2 Ea (1 ea)	110-Small Fab - 1	5190787
20NR-68 ✓	Light Release Spring	2 pcs (1 ea)	110-Small Fab - 1	5251922
20NR-69 ✓	Light Release Pivot Shaft	2 Ea (1 ea)	110-Small Fab - 1	5184119
20NR-71 ✓	Stop Pin	2 Ea (1 ea)	110-Small Fab - 1	5115702
20NR-74 ✓	Bolt 5 1/2 x 5/8	4 Ea (2 ea)	110-Small Fab - 1	5083900
600.1309-A ✓	Label	2 pcs (1 ea)	110-Small Fab - 1	5136710
600.1325 ✓	Solenoid Warning Sticker	2 pcs (1 ea)	110-Small Fab - 1	5285397
AN4-23A ✓	Bolt	6 Ea (3 ea)	110-Small Fab - 1	F123456-1
AN6-27A ✓	AN6 Bolt	2 Ea (1 ea)	110-Small Fab - 1	5070195
C10-9-2 ✓	Latch Bearing	2 Ea (1 ea)	110-Small Fab - 1	5089091
C2-14-2 ✓	Label Rivets	4 Ea (2 ea)	110-Small Fab - 1	5097730
C2-3-2-1 ✓	Roller Pin Retaining Ring	4 Ea (2 ea)	110-Small Fab - 1	5258604
MS21044N6 ✓	Nut, Self-Lock .375-24,UNJF-3B	2 Ea (1 ea)	110-Small Fab - 1	5181782
MS21083N4 ✓	Nut	4 Ea (2 ea)	110-Small Fab - 1	52275506201
NAS1149F0432P ✓	Washer (AN960-416L) ✓	4 Ea (2 ea)	110-Small Fab - 1	5259439
NAS1149F0663P ✓	Washer (AN960-616) ✓	2 Ea (1 ea)	110-Small Fab - 1	5247877
NAS1149F0863P ✓	Washer (AN960-816)	2 Ea (1 ea)	110-Small Fab - 1	5048380

Qc4-80

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9-89

JUL 02 2020

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1/4-20-3/8	4	68	0
	188-FPSS-1032-1/4	4	20	0
	20NR-05	2	10	0
	20NR-06	2	23	0
	20NR-104	4	11	0
	20NR-11-2	4	34	0
	20NR-112	4	14	0
	20NR-13	4	13	0
	20NR-15	4	17	0
	20NR-19	2	11	0
	20NR-20	2	14	0
	20NR-22	2	43	0
	20NR-23P	2	28	0
	20NR-24	4	30	0
	20NR-26	2	3	0
	20NR-27	4	19	0
	20NR-28	2	6	0
	20NR-29	4	0	0
	20NR-33	2	23	0
	20NR-34	2	50	0
	20NR-38	2	3	0
	20NR-39	2	6	0
	20NR-45	10	20	0
	20NR-46	2	10	0
	20NR-47	2	8	0
	20NR-51	2	2	0
	20NR-53	6	5	0
	20NR-56	2	40	0
	20NR-57	4	7	0
	20NR-59P	4	17	0
	20NR-60	2	13	0
	20NR-63	2	7	0
	20NR-64	6	14	0
	20NR-65	2	10	0
	20NR-67	2	7	0
	20NR-68	2	19	0
	20NR-69	2	9	0
	20NR-71	2	16	0
	20NR-74	4	4	0
	600.1309-A	2	25	0
	600.1325	2	0	0
	AN4-23A	6	588	0
	AN6-27A	2	30	0
	C10-9-2	2	16	0
	C2-14-2	4	54	0
	C2-3-2-1	4	70	0
	MS21044N6	2	62	0
	MS21083N4	4	123	0
	NAS1149F0432P	4	914	0
	NAS1149F0663P	2	83	0
	NAS1149F0863P	2	568	0
Part Specifications				
Specifications could not be found.				